

## GENERAL INFORMATION

1-851 Antistatic Degreaser was developed for degreasing of plastic parts in order to avoid charging of the plastic parts and to minimize entry of dust during application.

### MIXING RATIO



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### GUN SETUP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

### APPLICATION



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### FLASH OFF AND DRY TIMES



AIR DRY 20 °C / 68 °F		FORCED DRY 60°C / 140°F	
Flash off	-	Flash off	-
Dust-free	-	Dust-free	-
Dry-to-handle	-	Dry-to-handle	-
Dry-to-tape	-	Dry-to-tape	-
Dry-to-sand	-	Dry-to-sand	-
Dry-to-polish	-	Dry-to-polish	-

### SUBSTRATES



Properly prepared plastic parts.

### POTLIFE



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### COMPONENTS



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### ADDITIVES



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### SURFACE PREPARATION



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When a surface has been cleaned with 1-851 Antistatic Degreaser, masking-tape will not adhere. This has no effect on the adherence of the paint-system.



### NEXT LAYER



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### PHYSICAL DATA

RTS REGULATORY DATA:	AS-IS	
	Ready for Use	
	lb./gal	g/L
Actual VOC	6.55 Max.	785 Max.
Regulatory VOC (less water and exempt solvents)	6.55 Max.	785 Max.
Density	6 – 8	720 – 960
	WT%	VOL%
Total Solids Content	1 – 3	1 – 3
Total Volatile Content	97 – 99	97 – 99
Water	0	0
Exempt Compound Content	0	0
Coating Category	Solvent Cleaner	

### PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.de-beer.com>

**CLEANUP****STORAGE SHELF LIFE**

Minimum 5 years; (Under normal storage conditions  
10°C - 30°C / 50°F - 90°F ) (unopened container).

**NOTES**

**INFORMATION:** If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.