PRODUCT: **LITE-WEIGHT® LIGHT WEIGHT BODY FILLER**

PART NUMBER:

100157	**Quart**	**12 units/case**
100156	**Gallon**	**4 units/case**
100159	**3-Gallon Pail**	**1 each**
100166	**3-Gallon Air Cart.**	**2 each**
100164	**5-Gallon Air Pail**	**1 each**
100167	**5-Gallon Pail**	**1 each**

DESCRIPTION: #1 selling, high quality, clog free, lightweight body filler is a great value with its smooth spreading and easy sanding features. Non-clog formula adds greater value in sandpaper savings. Packaged with blue cream hardener.

APPROVED SUBSTRATES:
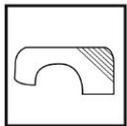
- Cold Rolled Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.

- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:
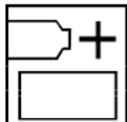
- Stir the filler before using. Knead the cream hardener.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).

- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

- Approximate setting time is 5-6 minutes @ 72°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure.

- Do not apply all at once.

FINISH:

- Rough shape with 40 – 80 grit (as needed)

- Sand filler with 80 grit or finer.

- Final sand repair and paint edge 180 grit.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Gray colored paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	10-15 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!

EVERCOAT®

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