



GENERAL INFORMATION

ADHERETO® Adhesion Promoter is designed to create a bond between a substrate and a coating. Apply Adhereto® before applying topcoats to ensure proper adhesion of automotive paint to: plastics, brass, aluminum, metal or chrome. Adhereto® is easy to use and dries in minutes. Ready to spray right out of the can (no reduction required).



PREPARATION

Clean substrate of all contamination such as dirt, oil, grease and mold release agents, with isopropyl alcohol or KC20 Post Sanding Cleaner. Dry thoroughly after cleaning. Scuff using a maroon scuff pad.



MIXING RATIO

Ready-to-spray



GUN SET UP

Refer to Spray Gun manufacturer's settings.



APPLICATION

Apply Adhereto® with a dry film thickness of one medium coat.

WARNING: Proper coat thickness is critical for good adhesion properties. With adhesion promoters, more is not better. Carefully monitor coat thickness. Topcoats must be applied immediately after the Adhereto® coat has dried, usually within 2 to 3 minutes not to exceed 5 minutes at 70°F. Adhereto® acts as a clear adhesive primer providing a bond for topcoats.

NOTE: If Adhereto® completely dries, it must be reapplied prior to top-coating.



CLEAN UP

Clean equipment thoroughly with lacquer thinner or urethane reducer (check local regulations).



TECHNICAL DATA

For USA (National Rule & Low VOC)/Canada

RTS Regulatory Data	AP01	
	Ready-For-Use	
	LBS/GAL	g/L
Actual VOC	0.70 Max	85 Max
Regulatory VOC (less water & exempt solvents)	4.5 Max	540 Max
Density	7 - 9	840 - 1080
	Weight %	Volume %
Total Solid Content	2 - 7	2 - 7
Total Volatile Content	93 - 98	93 - 98
Water	0	0
Exempt Compound Content	85 - 95	85 - 95
Category	Specialty Coating / Adhesion Promoter	

Note: US/Canadian regulations allow for the use of exempt compounds for VOC calculations.

**TECHNICAL DATA CONTINUED****FOR REST-OF-WORLD**

RTS Regulatory Data	AP01	
	Ready-For-Use	
	LBS/GAL	g/L
VOC	8.8 Max	1060 Max
Density	7 - 9	840 - 1080
	Weight %	Volume %
Total Solid Content	2 - 7	2 - 7
Total Volatile Content	93 - 98	93 - 98
Water	0	0
Category	Specialty Coating / Adhesion Promoter	

Note: Rest-of-World considered areas outside US/Canada.

HEALTH AND SAFETY

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

IMPORTANT The contents of this package have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

If used as instructed, this product is designed to comply with VOC standards in low-VOC jurisdictions. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. **UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.

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