



# Perfect-It™ EX Ultrafine Machine Polish

06097 • 39062 • 06068 • 06069

## Technical Data

January 2017

3M Part Number	3M Part Descriptor
06097	8 ounce
39062	16 ounce
06068	Quart
06069	Gallon

### Product Description

Our high-performance Ultrafine Machine Polish has a unique formula that eliminates swirl marks and produces a high gloss finish, even on the most difficult dark-colored vehicles. Good handling, easy cleanup.

### Features

- Quickly and effectively removes fine polish swirl marks
- Wetter formulation allows for longer work time without drying
- Wipes off easily, requiring less clean up time

### Typical Physical Properties

NOTE: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Container	Various (See above)
Density	7.60-8.40 lbs./gal. (0.911-1.007g/mL)
Color	Blue
PH	7.5 - 8.5
Flash Point (°F)	> 230 °F (110°C) closed cup method
Viscosity (CPS) Brookfield Viscometer	10,000 – 13,000 cps @ 77 °F
VOC	0.1%

### Product Uses

Produces a swirl free finish even on black vehicles. Quickly and effectively removes fine machine polish swirls. Outstanding finish. The unique formula eliminates swirl marks and produces a high gloss finish, even on the most difficult dark colored vehicles. Good handling, easy cleanup.

### Directions for use:

Polish using an air or electric polisher (1200-2000 RPM) equipped with a 3M™ Perfect-It™ blue foam polishing pad (PN 05708).

# 3M™ Perfect-It™ EX Ultrafine Machine Polish

06097 • 39062 • 06068 • 06069

1. Apply enough ultrafine machine polish to work a 2' x 2' area with a thin film throughout the buffing process. **Important:** This product is designed to stay wet throughout the polishing process, and must be used wet to achieve a swirl-free finish. Use enough polish so that a thin wet film of material remains over the entire surface after 3 to 4 passes with the polisher.
2. Polish using light to medium pressure. Slowly reduce pressure a subsequent passes to achieve best possible finish.
3. Remove the film and any splatter using a 3M™ Perfect-It™ Detailing Cloth (PN 06020). **Note:** If polish slings onto adjacent panel, remove splatter before moving on to the next panel.
4. Keep used polishing pad in plastic bag to prevent contamination.

---

## Applications

Paint refinishing.

---

## Storage and Handling

Keep from freezing.

---

## Precautionary Information

Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Note: Laws controlling the acceptable amounts of Volatile Organic Compounds (VOCs) vary by state, and in some cases by locality. For surface preparation and clean-up activities, consult federal, state and local regulations regarding use of products containing VOCs in your area.

---

## Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

---

## Product Use

Many factors beyond 3M's control and uniquely within the user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a purpose and suitable for user's method of application.

---

## Warranty, Limited Remedy and Disclaimer

Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

# 3M™ Perfect-It™ EX Ultrafine Machine Polish

06097 • 39062 • 06068 • 06069

---

## Limitation of Liability

Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Automotive Aftermarket Division  
3M Center, Building 0223-6-S-07  
St. Paul, MN 55144-1000  
1-877-666-2277 (1-877-MMM-CARS)  
3MCollision.com

3M is a trademark of 3M Company.  
Printed in U.S.A. © 3M 2017 All rights reserved (01/17)