



Perfect-It™ EX Machine Polish

06093 • 06094 • 06095

Technical Data

January 2017

3M Part Number	3M Part Descriptor
06093	8 ounce
06094	Quart
06095	Gallon

Product Description

3M™ has combined innovative ingredients with our high-performance liquid mineral technology to create a machine polish that cuts, handles, and cleans up better. 3M™ Perfect-It™ EX Machine Polish stays wetter longer, delivering a longer work time and less sling. It wipes up easily, saving clean up time.

Features

- Quickly and effectively removes compound swirl marks
- Wetter formulation allows for longer work time without drying
- Wipes off easily, requiring less clean up time

Typical Physical Properties

NOTE: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Container	Various (See above)
Density	8.35-8.51 lbs./gal. (1.00-1.02g/mL)
Color	Grey
PH	7.5 - 9
Flash Point (°F)	> 230 °F (110°C) closed cup method
Viscosity (CPS) Brookfield Viscometer	22,000 – 28,000 cps @ 77 °F
VOC	16%

Product Uses

3M™ Perfect-It™ EX Machine Polish is designed to quickly and effectively remove compound swirl marks from all types of automotive paints, and produce an outstanding high gloss finish with easy clean up. It is designed to work over a broad climatic range, including extreme conditions.

Directions for use:

Polish using an air or electric polisher (1200-2000 RPM) equipped with a 3M™ Perfect-It™ grey foam polishing pad (PN 05707).

1. Apply enough machine polish to work a 2' x 2' area with a thin film throughout the buffing process. **Important:** If too much polish is applied to the surface, product may create a heavy film that reduces workability. If this occurs, remove excess material from both panel and pad surfaces.

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2. Start polishing with medium pressure. For optimal finish, as the product begins to dry, reduce pressure at the end of the polishing cycle.
 3. Remove any film or splatter using a 3M™ Perfect-It™ Detailing Cloth (PN 06016). **Note:** If polish slings onto adjacent panel, remove splatter before moving on to the next panel.

Applications Paint refinishing.

Storage and Handling Keep from freezing.

Precautionary Information Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Note: Laws controlling the acceptable amounts of Volatile Organic Compounds (VOCs) vary by state, and in some cases by locality. For surface preparation and clean-up activities, consult federal, state and local regulations regarding use of products containing VOCs in your area.

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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