



# EZ BLEND™ EDGE BLENDER

Technical Data Sheet Technical Hotline 800.735.0303

### PRODUCT NUMBER

# **DESCRIPTION**

EZ BLEND<sup>™</sup> EDGE BLENDER

### **DESCRIPTION**

MX-840

EZ Blend<sup>™</sup> Edge Blender MX-840 is a ready-to-spray blending solvent used to dissolve the edges of single stage or clearcoat systems. MX-840 is designed to give an invisible blend without causing edge lift. EZ Blend<sup>™</sup> saves time and labor and eliminates sanding and buffing dry edges.

### COMPATIBLE SUBSTRATES

• OEM FINISHES

# MIXING RATIO



Ready to Spray

# **APPLICATION**



- 1. Application of MX-840 must be performed after either a Matrix System Single Stage or Clearcoat system to melt the wet edge of the blend.
- 2. Using the two gun method, adjust air pressure of the second gun containing MX-840 to 20-25 psi for conventional gravity or siphon feed and 5 psi at the cap for HVLP.
- 3. Apply 1-2 even wet coats to melt in blend area as necessary.

\*Tech Tip: MX-840 may be added to clearcoat residue in emptied spray gun cup as alternative method, <u>DO NOT</u> return this mixed product to MX-840 container.

\*Tech Tip: DO NOT over apply. Excessive application will result in runs or sags of product in blend area.

### DRY TIME INFORMATION

DRY TIMES AT 77° F DUST FREE 1-3 MINUTES

DRY TO BUFF OVERNIGHT

### EQUIPMENT CLEANUP



Clean equipment immediately after use with MX-110 Gun Wash or a high quality lacquer thinner.

### **TECHNICAL DATA**

V.O.C.: Disposal/Safety: 7.3 lbs/gal or 877 g/l see MSDS for this product

NOTE: The blending of urethane clearcoats will not provide maximum protection or product durability. This procedure should only be performed when absolutely necessary, at the sole risk of the user.

FOR INDUSTRY USE ONLY

Read MSDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: Matrix Systems products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.

Put it to the <u>test!</u> www.matrixsystem.com