



TECH DATA SHEET

PACE™ HEAVY CUT COMPOUND (1331)

DESCRIPTION

PACE™ Heavy Cut Compound is specially formulated for use with orbital polishers. It is a correcting and polishing compound that removes up to P1500 sand scratches and polishes to a deep gloss in one step, reducing cycle times. It contains no waxes, fillers or silicones making it 100% body shop safe. It is water-based and easy to use, significantly reducing clean-up time.

DIRECTIONS

Shake well before using. For best results, use with the PACE™ Grey Foam Heavy Cut Pad (#890194) for softer clear coats or the PACE™ Purple Foamed Wool Heavy Cut Pad (#890197) for harder clear coats. To ensure maximum performance and dust-free working, the pad should be seasoned. Surface should be clean, cool and dry.

- Apply four, 1/4" (6.25mm) drops of PACE Heavy Cut Compound to the pad and spread on surface using your orbital polisher set to the 1 or low setting.
- Once the area is covered, turn orbital polisher up to the 6 or high setting and with light to medium pressure work the compound from opaque to clear to ensure you have broken down the abrasives and have brought the surface to a deep gloss.
- Do not buff to a dry surface.
- PACE Heavy Cut Compound is designed to stay wet throughout the entire polishing process to achieve a swirl-free finish.
- Wipe surface with a clean ultra-soft microfiber cloth.
- Follow with PACE™ Ultimate Polish (#1333) if an ultra-deep gloss is desired.

COMPOUND AND PAD PART NUMBERS

Compound Size	Compound Part #	Case Qty.
8 oz. Heavy Cut Compound	133108	6
16 oz. Heavy Cut Compound	133116	6
32 oz. Heavy Cut Compound	133132	6
1 Gallon Heavy Cut Compound	133101	4

Pad Size	Pad Part #	Case Qty.
PACE™ Grey Foam Heavy Cut Pad (5.5")	890190	12
PACE™ Grey Foam Heavy Cut Pad (6.5")	890194	12
PACE™ Purple Foamed Wool Heavy Cut Pad (5.5")	890193	12
PACE™ Purple Foamed Wool Heavy Cut Pad (6.5")	890197	12



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FEATURES AND BENEFITS

Aggressive enough to remove severe scratches	<ul style="list-style-type: none">• Compound has a long working window that can handle P1500 sand scratches
Finishes in one step	<ul style="list-style-type: none">• Provides great finish without the need for extra steps
Dust-free application	<ul style="list-style-type: none">• Keeps the rest of the vehicle clean while you work• Allows for faster clean up
Brilliant Finish	<ul style="list-style-type: none">• Abrasives both cut and polish as they diminish, leaving a high-gloss finish

PRODUCT FAQs

Q1: When should I use PACE™ Heavy Cut Compound?

A1: PACE Heavy Cut Compound removes up to P1500 sand scratches and polishes to a deep gloss in one step, reducing cycle times.

Q2: What type of pad should I use with the PACE Heavy Cut Compound?

A2: For best results on **softer clear coats**, use with PACE™ Grey Foam Heavy Cut Pad in either the 6.5" (#890194) or 5.5" (#890190) size. For **harder clear coats**, use the PACE™ Purple Foamed Wool Heavy Cut Pad in either the 6.5" (#890197) or 5.5" (#890193) size.

Q3: How many steps are involved in using the PACE Heavy Cut Compound?

A3: Just one! The PACE Heavy Cut Compound polishes to a deep gloss in one step for a great finish.

Q4: What if I want a very deep gloss like a show vehicle?

A4: PACE Heavy Cut Compound will leave a nice gloss. However, for an ultra-deep gloss, apply PACE™ Ultimate Polish.

Q5: Is PACE Heavy Cut Compound body-shop safe?

A5: Yes, PACE Heavy Cut Compound contains no waxes, fillers or silicones making it 100% body shop safe.