



1 Identification

· **Product identifier**

· **Trade name:** 17013- 17503 Classic Coat Aerosol

· **Article number:**

17013, 17023, 17033, 17043, 17053, 17063, 17073, 17083, 17093, 17103, 17113, 17123, 17133, 17143, 17153, 17163, 17173, 17183, 17193, 17203, 17213, 17223, 17233, 17243, 17253, 17263, 17273, 17283, 17293, 17303, 17313, 17323, 17333, 17343, 17353, 17503, 17363, 17373, 17383, 17393, 17403, 17413, 17423, 17433

· **Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

· **Application of the substance / the mixture** Coating

· **Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

SEM Products Inc.
1685 Overview Drive
Rock Hill, SC 29730
803 207 8225

· **Information department:**

cust_care@semproducts.com : SEM Products, Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT

· **Emergency telephone number:** CHEMTREC 1-800-424-9300

2 Hazard(s) identification

· **Classification of the substance or mixture**



GHS02 GHS04 Flame, Gas cylinder

Flam. Aerosol 1 H222-H229 Extremely flammable aerosol. Pressurized container: May burst if heated.



GHS08 Health hazard

Carc. 2	H351	Suspected of causing cancer.
Repr. 2	H361	Suspected of damaging fertility or the unborn child.
STOT RE 2	H373	May cause damage to organs through prolonged or repeated exposure.
Asp. Tox. 1	H304	May be fatal if swallowed and enters airways.



GHS07

Skin Irrit. 2	H315	Causes skin irritation.
Eye Irrit. 2A	H319	Causes serious eye irritation.
STOT SE 3	H336	May cause drowsiness or dizziness.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)


Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 1)

· Hazard pictograms


GHS02

GHS04

GHS07

GHS08

· Signal word *Danger*
· Hazard-determining components of labeling:

toluene

acetone

4-methylpentan-2-one

Cellulose Acetate Butyrate

· Hazard statements

H222-H229 Extremely flammable aerosol. Pressurized container: May burst if heated.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer.

H361 Suspected of damaging fertility or the unborn child.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

H304 May be fatal if swallowed and enters airways.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P251 Pressurized container: Do not pierce or burn, even after use.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P301+P310 If swallowed: Immediately call a poison center/doctor.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321 Specific treatment (see on this label).

P405 Store locked up.

P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:
· NFPA ratings (scale 0 - 4)


Health = 1

Fire = 4

Reactivity = 3

· HMIS-ratings (scale 0 - 4)


Health = *1

Fire = 4

Reactivity = 3

· Other hazards
· Results of PBT and vPvB assessment
· PBT: Not applicable.

(Contd. on page 3)



Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 2)

· vPvB: Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**· **Description:**

Mixture: consisting of the following components.

Weight percentages

· **Dangerous components:**

67-64-1	acetone	30 - 40%
68476-86-8	Petroleum gases, liquefied, sweetened	13 - 30%
108-88-3	toluene	13 - 30%
108-10-1	4-methylpentan-2-one	1.5 - 5%
110-19-0	isobutyl acetate	1.5 - 5%
	ACRYLIC RESIN	1.5 - 5%
9004-36-8	Cellulose Acetate Butyrate	1.5 - 5%
78-93-3	butanone	1.5 - 5%
108-65-6	2-methoxy-1-methylethyl acetate	1.5 - 5%
2807-30-9	2-(propyloxy)ethanol	1.5 - 5%
78-83-1	butanol	1-1.5%
13463-67-7	titanium dioxide	≤1%

4 First-aid measures

· **Description of first aid measures**· **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.· **Information for doctor:**· **Most important symptoms and effects, both acute and delayed** No further relevant information available.· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**· **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.· **For safety reasons unsuitable extinguishing agents:** Water with full jet· **Special hazards arising from the substance or mixture** No further relevant information available.· **Advice for firefighters**· **Protective equipment:** No special measures required.

USA

(Contd. on page 4)



Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 3)

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
No special measures required.
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
- **Information about protection against explosions and fires:**
Do not spray on a naked flame or any incandescent material.
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C, i.e. electric lights. Do not pierce or burn, even after use.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
Observe official regulations on storing packagings with pressurized containers.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Do not gas tight seal receptacle.
Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

67-64-1 acetone

PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
-----	--

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS



Printing date 04/01/2015

Reviewed on 04/01/2015

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 4)

REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: (1782) NIC-1187 mg/m ³ , (750) NIC-500 ppm Long-term value: (1188) NIC-594 mg/m ³ , (500) NIC-250 ppm BEI

108-88-3 toluene

PEL	Long-term value: 200 ppm Ceiling limit value: 300; 500* ppm *10-min peak per 8-hr shift
REL	Short-term value: 560 mg/m ³ , 150 ppm Long-term value: 375 mg/m ³ , 100 ppm
TLV	Long-term value: 75 mg/m ³ , 20 ppm BEI

108-10-1 4-methylpentan-2-one

PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Short-term value: 300 mg/m ³ , 75 ppm Long-term value: 205 mg/m ³ , 50 ppm
TLV	Short-term value: 307 mg/m ³ , 75 ppm Long-term value: 82 mg/m ³ , 20 ppm BEI

110-19-0 isobutyl acetate

PEL	Long-term value: 700 mg/m ³ , 150 ppm
REL	Long-term value: 700 mg/m ³ , 150 ppm
TLV	Long-term value: 713 mg/m ³ , 150 ppm

78-93-3 butanone

PEL	Long-term value: 590 mg/m ³ , 200 ppm
REL	Short-term value: 885 mg/m ³ , 300 ppm Long-term value: 590 mg/m ³ , 200 ppm
TLV	Short-term value: 885 mg/m ³ , 300 ppm Long-term value: 590 mg/m ³ , 200 ppm BEI

108-65-6 2-methoxy-1-methylethyl acetate

WEEL	Long-term value: 50 ppm
------	-------------------------

78-83-1 butanol

PEL	Long-term value: 300 mg/m ³ , 100 ppm
REL	Long-term value: 150 mg/m ³ , 50 ppm
TLV	Long-term value: 152 mg/m ³ , 50 ppm

· Ingredients with biological limit values:**67-64-1 acetone**

BEI	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
-----	--

(Contd. on page 6)

USA


Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 5)

108-88-3 toluene

BEI 0.02 mg/L
 Medium: blood
 Time: prior to last shift of workweek
 Parameter: Toluene

0.03 mg/L
 Medium: urine
 Time: end of shift
 Parameter: Toluene

0.3 mg/g creatinine
 Medium: urine
 Time: end of shift
 Parameter: o-Cresol with hydrolysis (background)

108-10-1 4-methylpentan-2-one

BEI 1 mg/L
 Medium: urine
 Time: end of shift
 Parameter: MIBK

78-93-3 butanone

BEI 2 mg/L
 Medium: urine
 Time: end of shift
 Parameter: MEK

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 7)

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 6)

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Aerosol

Color: According to product specification

· **Odor:** Characteristic

· **Odour threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: 55 °C

· **Flash point:** -103 °C

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 405 °C

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** In use, may form flammable/explosive vapour-air mixture.

· **Explosion limits:**

Lower: 1.2 Vol %

Upper: 13.0 Vol %

· **Vapor pressure at 20 °C:** 233 hPa

· **Density at 20 °C:** 0.7775 g/cm³

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not applicable.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

Kinematic: Not determined.

(Contd. on page 8)



Printing date 04/01/2015

Reviewed on 04/01/2015

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 7)

· Solvent content:	
Organic solvents:	91.9 %
VOC content:	60.2 %
	680.1 g/l / 5.68 lb/gl
· Solids content:	
	8.0 %
· Other information	
	No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

108-88-3 toluene

Oral	LD50	5000 mg/kg (rat)
Dermal	LD50	12124 mg/kg (rabbit)
Inhalative	LC50/4 h	5320 mg/l (mouse)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

108-88-3	toluene	3
108-10-1	4-methylpentan-2-one	2B
13463-67-7	titanium dioxide	2B
1330-20-7	xylene	3
1333-86-4	Carbon black	2B
7631-86-9	silicon dioxide, chemically prepared	3
111-76-2	2-butoxyethanol	3
100-41-4	ethylbenzene	2B
14807-96-6	Talc	2B

(Contd. on page 9)



Printing date 04/01/2015

Reviewed on 04/01/2015

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 8)

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

68911-87-5 ALKYL QUATERNARY AMMONIUM MONTMORILLONITE

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|----------------------------------|---------------------|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | UN1950 |
| · UN proper shipping name | |
| · DOT | Aerosols, flammable |
| · ADR | 1950 Aerosols |
| · IMDG | AEROSOLS |
| · IATA | AEROSOLS, flammable |

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS



Printing date 04/01/2015

Reviewed on 04/01/2015

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 9)

· **Transport hazard class(es)**· **DOT**

· **Class** 2.1
 · **Label** 2.1

· **ADR**

· **Class** 2 5F Gases
 · **Label** 2.1

· **IMDG, IATA**

· **Class** 2.1
 · **Label** 2.1

· **Packing group**

· **DOT, ADR, IMDG, IATA** Void

· **Environmental hazards:**

· **Marine pollutant:** No

· **Special precautions for user**

Warning: Gases

· **EMS Number:**

F-D,S-U

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

· **Transport/Additional information:**· **DOT**· **Quantity limitations**

On passenger aircraft/rail: 75 kg
 On cargo aircraft only: 150 kg

· **ADR**· **Excepted quantities (EQ)**

Code: E0
 Not permitted as Excepted Quantity

· **IMDG**· **Limited quantities (LQ)**

1L

· **Excepted quantities (EQ)**

Code: E0
 Not permitted as Excepted Quantity

(Contd. on page 11)

USA



Printing date 04/01/2015

Reviewed on 04/01/2015

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 10)

· **UN "Model Regulation":** UN1950, Aerosols, 2.1

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

108-88-3	toluene
108-10-1	4-methylpentan-2-one
78-93-3	butanone
	ACRYLIC RESIN
1330-20-7	xylene
67-56-1	methanol
111-76-2	2-butoxyethanol
100-41-4	ethylbenzene
14807-96-6	Talc

· **TSCA (Toxic Substances Control Act):**

67-64-1	acetone
68476-86-8	Petroleum gases, liquefied, sweetened
108-88-3	toluene
108-10-1	4-methylpentan-2-one
110-19-0	isobutyl acetate
9004-36-8	Cellulose Acetate Butyrate
78-93-3	butanone
108-65-6	2-methoxy-1-methylethyl acetate
2807-30-9	2-(propyloxy)ethanol
78-83-1	butanol
18268-70-7	Tetraethylene Glycol Di 2-ethylhexoate
9011-05-6	Urea polymer
13463-67-7	titanium dioxide
68911-87-5	ALKYL QUATERNARY AMMONIUM MONTMORILLONITE
1330-20-7	xylene

· **Proposition 65**

· **Chemicals known to cause cancer:**

108-10-1	4-methylpentan-2-one
13463-67-7	titanium dioxide
1330-20-7	xylene
1333-86-4	Carbon black
100-41-4	ethylbenzene

(Contd. on page 12)

Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 11)

· **Chemicals known to cause reproductive toxicity for females:**

108-88-3	toluene
----------	---------

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

108-88-3	toluene
----------	---------

108-10-1	4-methylpentan-2-one
----------	----------------------

67-56-1	methanol
---------	----------

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

67-64-1	acetone	I
---------	---------	---

108-88-3	toluene	II
----------	---------	----

108-10-1	4-methylpentan-2-one	I
----------	----------------------	---

78-93-3	butanone	I
---------	----------	---

1330-20-7	xylene	I
-----------	--------	---

111-76-2	2-butoxyethanol	NL
----------	-----------------	----

100-41-4	ethylbenzene	D
----------	--------------	---

· **TLV (Threshold Limit Value established by ACGIH)**

67-64-1	acetone	A4
---------	---------	----

108-88-3	toluene	A4
----------	---------	----

13463-67-7	titanium dioxide	A4
------------	------------------	----

1330-20-7	xylene	A4
-----------	--------	----

1333-86-4	Carbon black	A4
-----------	--------------	----

111-76-2	2-butoxyethanol	A3
----------	-----------------	----

100-41-4	ethylbenzene	A3
----------	--------------	----

14807-96-6	Talc	A4
------------	------	----

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

13463-67-7	titanium dioxide
------------	------------------

1333-86-4	Carbon black
-----------	--------------

67-56-1	methanol
---------	----------

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS04 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

toluene

acetone

4-methylpentan-2-one

Cellulose Acetate Butyrate

(Contd. on page 13)



Trade name: 17013- 17503 Classic Coat Aerosol

(Contd. of page 12)

• **Hazard statements**

- H222-H229 *Extremely flammable aerosol. Pressurized container: May burst if heated.*
- H315 *Causes skin irritation.*
- H319 *Causes serious eye irritation.*
- H351 *Suspected of causing cancer.*
- H361 *Suspected of damaging fertility or the unborn child.*
- H336 *May cause drowsiness or dizziness.*
- H373 *May cause damage to organs through prolonged or repeated exposure.*
- H304 *May be fatal if swallowed and enters airways.*

• **Precautionary statements**

- P210 *Keep away from heat/sparks/open flames/hot surfaces. - No smoking.*
- P251 *Pressurized container: Do not pierce or burn, even after use.*
- P260 *Do not breathe dust/fume/gas/mist/vapors/spray.*
- P301+P310 *If swallowed: Immediately call a poison center/doctor.*
- P305+P351+P338 *If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
- P321 *Specific treatment (see on this label).*
- P405 *Store locked up.*
- P410+P412 *Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.*
- P501 *Dispose of contents/container in accordance with local/regional/national/international regulations.*

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

- **Contact:** Steve Gaver (sgaver@semproducts.com)

- **Date of preparation / last revision** 04/01/2015 / 4

• **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- Flam. Aerosol 1: Flammable aerosols, Hazard Category 1
- Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
- Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A
- Carc. 2: Carcinogenicity, Hazard Category 2
- Repr. 2: Reproductive toxicity, Hazard Category 2
- STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
- STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2
- Asp. Tox. 1: Aspiration hazard, Hazard Category 1

- *** Data compared to the previous version altered.**