



# FLEXIBLE PRIMER SURFACER

## TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

## DESCRIPTION

**Flexible Primer Surfacer** is a time saving coating that provides superior film build and flexibility when refinishing bumper covers and other plastics.

## FEATURES

- Ready to spray
- Quick drying
- Easy to sand
- Flexible formulation
- Top coat with most refinish materials
- 100x more flexible

## SUITABLE SUBSTRATES

- Plastic

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39131	Flexible Primer Surfacer	Gray	Gallon
39133	Flexible Primer Surfacer	Gray	Aerosol
39134	Flexible Primer Surfacer	Gray	Quart

<b>RTS weight solids:</b>	48.9%
<b>RTS volume solids:</b>	28.9%
<b>Regulatory VOC (39131 &amp; 39134):</b>	5.01 #/gl (601 g/L)
<b>Actual VOC (39131 &amp; 39134):</b>	4.78 #/gl (574 g/L)
<b>MIR (39133):</b>	Category ABP <1.55

Please refer to [www.semproducts.com](http://www.semproducts.com) for physical properties and VOC information. Use VOC calculator to determine VOC of mixtures.

## HANDLING AND APPLICATION

### PREPARATION:

1. Clean surface with **Scuff & Clean** using a gray scuff pad. Rinse with water and dry.
2. Next, clean with **Plastic & Leather Prep** or **Zero VOC Surface Cleaner**.

Repair damaged areas per the SEM RAB-2, Plastic Repair and Refinishing Procedures.



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## MIXING:

### AEROSOL:

Agitate thoroughly! Shake for 1 minute after mixing ball begins to rattle.

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### QUARTS AND GALLONS:

Ready to spray. DO NOT THIN. Stir thoroughly before using.

## APPLICATION:

<b>Fluid Tip:</b>	1.8 - 2.0
<b>Air Pressure:</b>	8 - 10 psi with HVLP
	30 - 35 psi with non-HVLP
<b>Coats:</b>	2 medium
<b>Flash Time between Coats:</b>	5 - 10 minutes

Allow the final coat to dry for 30 - 40 minutes. Block sand with 320 - 400 grit sand paper.

### Note:

If clogging develops, remove spray button with a twisting motion and clean with **XXX Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

After each use, turn can upside down and spray several seconds to clear spray tip.

## CLEANUP:

Clean spray equipment with appropriate cleaning materials compliant with VOC regulations in your area.

## STORAGE:

**Flexible Primer Surfacer** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Flexible Primer Surfacer** Aerosols is 2 years when stored under normal conditions while the shelf life for **Flexible Primer Surfacer** quarts and gallons is 3 years.



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## RELATED PRODUCTS:

Part:	Product Name:	Size:
38331	Scuff & Clean	Gallon
38338	Scuff & Clean	Pint
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	Aerosol
38354	Plastic & Leather Prep	Quart
40401	Zero VOC Surface Cleaner	Gallon
40404	Zero VOC Surface Cleaner	Quart
77743	XXX Gun Cleaner	Aerosol

### Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

### Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.