



Reviewed on 04/02/2015

1 Identification

- · Product identifier
- · Trade name: 77723 XXX Plastic Adhesion Promoter
- Article number: 77723
- Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- · Application of the substance / the mixture Coating

Details of the supplier of the safety data sheet
Manufacturer/Supplier: SEM Products Inc. 1685 Overview Drive Rock Hill, SC 29730 803 207 8225

· Information department:

cust_care@semproducts.com : SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT

• Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

· Classification of the substance or mixture

 \wedge

GHS02 GHS04 Flame, Gas cylinder

Flam. Aerosol 1 H222-H229 Extremely flammable aerosol. Pressurized container: May burst if heated.

GH	GHS08 Health hazard		
Repr. 2	H361	Suspected of damaging fertility or the unborn child.	
STOT RE 2	H373	May cause damage to organs through prolonged or repeated exposure.	
Asp. Tox. 1	H304	May be fatal if swallowed and enters airways.	
\wedge			

GHS07

	Skin Irrit. 2	H315	Causes skin irritation.
	Eye Irrit. 2A	H319	Causes serious eye irritation.
	STOT SE 3	H336	May cause drowsiness or dizziness.
1			

· Label elements

• *GHS label elements* The product is classified and labeled according to the Globally Harmonized System (GHS). • *Hazard pictograms*



· Signal word Danger

(Contd. on page 2)

USA

Printing date 04/02/2015

*

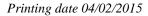
Reviewed on 04/02/2015

SEM

Trade name: 77723 XXX Plastic Adhesion Promoter

	(Contd. of page 1)
Hazard-d	etermining components of labeling:
toluene	
Solvent no	aphtha (petroleum), medium aliph.
acetone	
n-butyl ac	cetate
Hazard st	tatements
H222-H22	29 Extremely flammable aerosol. Pressurized container: May burst if heated.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
Precautio	onary statements
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P251	Pressurized container: Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P301+P3	
P305+P3	251+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if presen
	and easy to do. Continue rinsing.
P321	Specific treatment (see on this label).
P405	Store locked up.
P410+P4	*
P501	Dispose of contents/container in accordance with local/regional/national/international
	regulations.
	ation system: tings (scale 0 - 4)
4	Health = 1
	Fire = 4 $Reactivity = 3$
HMIS-ra	<pre>tings (scale 0 - 4)</pre>
HEALTH	
	Health = *1
FIRE	4 Fire = 4
REACTIVIT	Reactivity = 3
Other haz	zards
	f PBT and vPvB assessment
	t applicable.
	t applicable.
Compos	rition/information on ingredients
<i>C</i> I	I down dae's allow Minda and
	characterization: Mixtures
Descriptio	consisting of the following components
Mixture: d	consisting of the following components.
Mixture: o Weight pe	ercentages
Mixture: o Weight pe Dangerou	ercentages erc
Mixture: o Weight pe Dangerou	ercentages

(Contd. on page 3) USA



Reviewed on 04/02/2015

		(Contd. of page 2)
64742-88-7	Solvent naphtha (petroleum), medium aliph.	13 - 30%
108-88-3	toluene	13 - 30%
67-64-1	acetone	13 - 30%
123-86-4	n-butyl acetate	7 - 10%

4 First-aid measures

- · Description of first aid measures
- After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- *Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.*
- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- *Methods and material for containment and cleaning up:* Dispose contaminated material as waste according to item 13. Ensure adequate ventilation. Do not flush with water or aqueous cleansing agents
- **Reference to other sections** See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling
- No special measures required.
- *Ensure good ventilation/exhaustion at the workplace. Open and handle receptacle with care.*

(Contd. on page 4)

Printing date 04/02/2015

Reviewed on 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

(Contd. of page 3) · Information about protection against explosions and fires: Do not spray on a naked flame or any incandescent material. Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C, i.e. electric lights. Do not pierce or burn, even after use. · Conditions for safe storage, including any incompatibilities · Storage: • Requirements to be met by storerooms and receptacles: Store in a cool location. Observe official regulations on storing packagings with pressurized containers. • Information about storage in one common storage facility: Not required. · Further information about storage conditions: Keep receptacle tightly sealed. Do not gas tight seal receptacle. Store in cool, dry conditions in well sealed receptacles. Protect from heat and direct sunlight. · Specific end use(s) No further relevant information available. 8 Exposure controls/personal protection · Additional information about design of technical systems: No further data; see item 7. · Control parameters · Components with limit values that require monitoring at the workplace: 108-88-3 toluene PEL Long-term value: 200 ppm Ceiling limit value: 300; 500* ppm *10-min peak per 8-hr shift *REL* Short-term value: 560 mg/m³, 150 ppm

- Long-term value: 375 mg/m³, 100 ppm
- TLV Long-term value: 75 mg/m³, 20 ppm BEI

67-64-1 acetone PEL Long-term value: 2400 mg/m³, 1000 ppm

REL Long-term value: 590 mg/m³, 250 ppm

TLV Short-term value: (1782) NIC-1187 mg/m³, (750) NIC-500 ppm Long-term value: (1188) NIC-594 mg/m³, (500) NIC-250 ppm BEI

123-86-4 n-butyl acetate

PEL Long-term value: 710 mg/m³, 150 ppm

- REL Short-term value: 950 mg/m³, 200 ppm
- Long-term value: 710 mg/m³, 150 ppm TLV Short-term value: 950 mg/m³, 200 ppm
- Long-term value: 713 mg/m³, 150 ppm

(Contd. on page 5)

Printing date 04/02/2015

Reviewed on 04/02/2015

SE

Trade name: 77723 XXX Plastic Adhesion Promoter

Ingre	dients with biological limit values:
-	28-3 toluene
BEI	0.02 mg/L
	Medium: blood
	Time: prior to last shift of workweek
	Parameter: Toluene
	0.03 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Toluene
	0.3 mg/g creatinine
	Medium: urine
	Time: end of shift
	Parameter: o-Cresol with hydrolysis (background)
67-6 4	I-1 acetone
	50 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Acetone (nonspecific)
Addi	ional information: The lists that were valid during the creation were used as basis.
Expo	sure controls
	onal protective equipment:
	ral protective and hygienic measures:
Keep	away from foodstuffs, beverages and feed.
	diately remove all soiled and contaminated clothing.
	hands before breaks and at the end of work.
	l contact with the skin.
Avoid	l contact with the eyes and skin.
	thing equipment:
	se of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure u
	ratory protective device that is independent of circulating air.
Prote	ction of hands:
Due	to missing tests no recommendation to the glove material can be given for the product/ the preparation/ th
	ical mixture.
Selec	tion of the glove material on consideration of the penetration times, rates of diffusion and the degradation
-1112	
6.1	Protective gloves
The §	love material has to be impermeable and resistant to the product/ the substance/ the preparation.
	rial of gloves
	election of the suitable gloves does not only depend on the material, but also on further marks of quality a
	s from manufacturer to manufacturer. As the product is a preparation of several substances, the resistan

of the glove material can not be calculated in advance and has therefore to be checked prior to the application. • Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 6) USA

Printing date 04/02/2015

Reviewed on 04/02/2015

SEM

Trade name: 77723 XXX Plastic Adhesion Promoter

_	
· Eve	protection:

(Contd. of page 5)



Tightly sealed goggles

*

9 Physical and chemical properties

Appearance:	
Form:	Aerosol
Color:	According to product specification
Odor: Odour threshold:	Characteristic Not determined.
pH-value:	Not determined.
-	Noi determined.
Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55 °C
Flash point:	-40 °C
Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	265 °C
Decomposition temperature:	Not determined.
Auto igniting:	Product is not selfigniting.
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
Explosion limits:	
Lower:	0.6 Vol %
Upper:	13.0 Vol %
Vapor pressure at 20 °C:	233 hPa
Density at 20 °C:	0.75815 g/cm ³
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not applicable.
Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
Partition coefficient (n-octanol/wat	er): Not determined.
Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
Solvent content:	
Organic solvents:	96.6 %



SEM

Page 7/11

Reviewed on 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

		(Contd. of page 6)
VOC content:	79.7 % 721.0 g/l / 6.02 lb/gl	
Solids content: • Other information	3.4 % No further relevant information available.	

10 Stability and reactivity

· Reactivity

· Chemical stability

• Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

· Possibility of hazardous reactions No dangerous reactions known.

• Conditions to avoid No further relevant information available.

· Incompatible materials: No further relevant information available.

· Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

64742-88-7 Solvent naphtha (petroleum), medium aliph.

		-		
Oral	LD50	>65	00 mg/kg	g (rat)
Dermal	LD50	>30	000 mg/kg	g (rab)
Inhalative	LC50/4 h	>14	! mg/l (ra	(t)

108-88-3 toluene

Oral	LD50	5000 mg/kg (rat)
Dermal	LD50	12124 mg/kg (rabbit)
Inhalative	LC50/4 h	5320 mg/l (mouse)

· Primary irritant effect:

• on the skin: Irritant to skin and mucous membranes.

• on the eye: No irritating effect.

• Sensitization: No sensitizing effects known.

• Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

108-88-3 toluene

· NTP (National Toxicology Program)

None of the ingredients is listed.

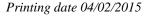
· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

(Contd. on page 8)

3

USA





Reviewed on 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

(Contd. of page 7)

12 Ecological information

- · Toxicity
- Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:
- Water hazard class 2 (Self-assessment): hazardous for water
- Do not allow product to reach ground water, water course or sewage system.
- Danger to drinking water if even small quantities leak into the ground.
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

· UN-Number · DOT, ADR, IMDG, IATA	UN1950	
· UN proper shipping name		
$\cdot DOT$	Aerosols, flammable	
· ADR	1950 Aerosols	
·IMDG	AEROSOLS	
·IATA	AEROSOLS, flammable	
· Transport hazard class(es) · DOT		
· Class	2.1	



Printing date 04/02/2015

Reviewed on 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

	(Contd. of pag
Label	2.1
ADR	
Class	2 5F Gases
Label	2.1
IMDG, IATA	
8	
V	
Class	2.1
Label	2.1
Packing group	
DOT, ADR, IMDG, IATA	Void
Environmental hazards:	
Marine pollutant:	No
Special precautions for user	Warning: Gases
EMS Number:	F-D,S-U
Transport in bulk according to Annex	
MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: 75 kg
	On cargo aircraft only: 150 kg
ADR	
Excepted quantities (EQ)	Code: E0
	Not permitted as Excepted Quantity
IMDG	
Limited quantities (LQ)	
Excepted quantities (EQ)	Code: E0
	Not permitted as Excepted Quantity
UN "Model Regulation":	UN1950, Aerosols, 2.1

15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture \cdot Sara

 \cdot Section 355 (extremely hazardous substances):

None of the ingredient is listed.

(Contd. on page 10)

USA



Page 10/11

Reviewed on 04/02/2015

Printing date 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

	(Contd. of page 9
Section 313 (Specific toxic chemical listings): 108-88-3 toluene	
78-93-3 butanone	
• TSCA (Toxic Substances Control Act):	
68476-86-8 Petroleum gases, liquefied, sweetened	
64742-88-7 Solvent naphtha (petroleum), medium aliph.	
108-88-3 toluene	
67-64-1 acetone	
123-86-4 n-butyl acetate	
78-93-3 butanone	
· Proposition 65	
· Chemicals known to cause cancer:	
None of the ingredients is listed.	
• Chemicals known to cause reproductive toxicity for females:	
108-88-3 toluene	
· Chemicals known to cause reproductive toxicity for males:	
None of the ingredients is listed.	
· Chemicals known to cause developmental toxicity:	
108-88-3 toluene	
· Cancerogenity categories	
· EPA (Environmental Protection Agency)	
108-88-3 toluene	II
67-64-1 acetone	Ι
78-93-3 butanone	Ι
• TLV (Threshold Limit Value established by ACGIH)	
108-88-3 toluene	A4
67-64-1 acetone	A4
· NIOSH-Ca (National Institute for Occupational Safety and Health)	I
None of the ingredients is listed.	
 GHS label elements The product is classified and labeled according to the Globally Harmon. Hazard pictograms GHS02 GHS04 GHS07 GHS08 	nized System (GHS).
• Signal word Danger	
• Hazard-determining components of labeling: toluene	
Solvent naphtha (petroleum), medium aliph. acetone n-butyl acetate	
• Hazard statements	
H222-H229 Extremely flammable aerosol. Pressurized container: May burst if heated.	(Contd. on page 11

USA



Reviewed on 04/02/2015

Printing date 04/02/2015

Trade name: 77723 XXX Plastic Adhesion Promoter

	(Contd. of page 10)
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
· Precaution	ary statements
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P251	Pressurized container: Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P301+P31	0 If swallowed: Immediately call a poison center/doctor.
P305+P35	1+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present
	and easy to do. Continue rinsing.
P321	Specific treatment (see on this label).
P405	Store locked up.
P410+P41	<i>Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.</i>
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
· Chemical s	afety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Steve Gaver (sgaver@semproducts.com)
- Date of preparation / last revision 04/02/2015 / 3

• Abbreviations and acronyms: RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent Flam. Aerosol 1: Flammable aerosols, Hazard Category 1 Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2 Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A Repr. 2: Reproductive toxicity, Hazard Category 2 STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3 STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2 Asp. Tox. 1: Aspiration hazard, Hazard Category 1 • * Data compared to the previous version altered.