

DESCRIPTION:

SW-2100 Euro HS clearcoat is 2:1 mixed medium high solids clearcoat. It is suitable for automotive refinishing.

COMPONENTS:

SW-2100	Euro Clearcoat
SW-201	Fast Activator
SW-202	Medium Activator
SW-203	Slow Activator

SUBSTRATES:

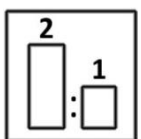
1K Basecoat

SURFACE PREPARATION:



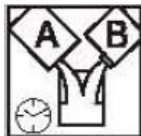
Remove wax, silicon or other contaminations with 8910 degreaser.

MIX RATIO:



SW-2100	2 parts
SW-201/202/203	1 part

POT LIFE:

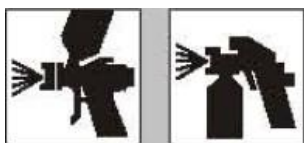


2 hours @ 68°F

ADDITIVES:

- Blushing: 8960 Retarder Solvent over 86°F. Refer to tech sheet of Retarder Solvent for details.
- Fisheyes: 8930 Anti Silicon (0.5-1%) in the paint remained and re-spray the affected area.
- Overspray: 8920 Thinner SRA. Refer to tech sheet of Thinner SRA for details.

APPLICATION:

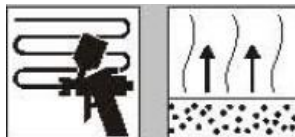


Spray gun set up:
1.3-1.6 mm or equivalent

Air pressures:

HVLP: 8-10 psi at the air cap
Compliant: 28-35 psi at the gun

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2 wet coats

Flash off time: 5-10 mins. between coats @ 68°F

Air drying: allow 5 mins. purge time before baking.

DRY TIME:



@ 68°F

Dust free: 30 minutes

Dry to buff: overnight

@ 140°F

Bake time: 25-30 minutes



CLEARING:

Clean equipment immediately with solvent after application

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

Weight solids (RTS): 45.23%

VOC: 4.4 lbs/gal ;

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.