

DESCRIPTION:

SW-8600 Glamour HS clear is high performance double component clear coat, high gloss, good build, strong chemical resistant, excellent color and gloss protective power, suitable for overall spraying and refinish.

COMPONENTS:

SW-8600	Glamour HS Clearcoat
SW-8601	Fast Activator
SW-8602	Medium Activator
SW-8603	Slow Activator

SUBSTRATES:

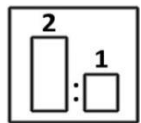
1K Basecoat

SURFACE PREPARATION:



Remove wax, silicon or other contaminations with 8910 degreaser.

MIX RATIO:



SW-8600	2 parts
SW-8601/8602/8603	1 part

POT LIFE:

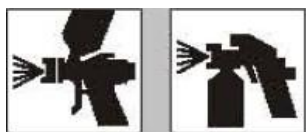


3-4 hours @ 77°F

ADDITIVES:

- Blushing: 8960 Retarder Solvent over 86°F. Refer to tech sheet of Retarder Solvent for details.
- Fisheyes: 8930 Anti Silicon (0.5-1%) in the paint remained and re-spray the affected area.
- Overspray: 8920 Thinner SRA. Refer to tech sheet of Thinner SRA for details.

APPLICATION:



Spray gun set up:

Gravity feed:	1.2-1.5mm 3-5kg/cm ²
Siphon feed:	1.4-1.7mm 3-5kg/cm ²

Conventional: 3-4bar RP: 2.0-2.5bar HVLP: 2.0bar

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2-3 coats, 40-60um

Flash off time: 5-10 mins.
between coats @ 77°F

Air drying: allow 15-20 mins.

purge time before baking.

DRY TIME:



@ 77°F

Dust free:	25 minutes
Tack free:	8 hours
Dry to handle:	10 hours

@ 140°F

Dust free:	——
Tack free:	30 minutes
Dry to handle:	40 minutes



CLEARING:

Clean equipment immediately with solvent after application

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

VOC (RTS): 3.8 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.