# **Technical Data Sheet**



Distributed in

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# SprayMax® 1K Guide Coat Black 291 g NET WT. 10.3 oz Art. Nr. 3680100



# **Product**

**Description / Purpose**This improves the efficiency of the sanding process

and the paint result.

Properties • Very fine atomization

Extremely fast drying

• Thin, homogeneous and powdery application

Can be sanded wet or dry after just 1 minute

without setting the sandpaper down

Material base Special physically-drying coating resins

**Colour** Deep black

**EPA Coating Category** NFP Non Flat Paint

PWR Limit 1.40

CARB Aerosol Rule Coating Category NFC Non Flat Coating

(01/2017) PWR Limit 0.95

**Substrate** 

Old paint and factory paint as well as dried and sandable surfaces i.E. putty, primer, filler.



# **Processing**

**Protection measures** 



Wear personal protection equipment. (respiratory mask / gloves / goggles) For more information, see safety data sheet.

**Shake** 



Shake can thoroughly for at least 2 minutes from when the mixing balls are heard.

**Spraying distance** 



6 - 8 inches / 15 - 20 cm

**Spray passes** 



Apply one thin coat onto the surface that is to be sanded.

**Processing conditions** 



Optimum application at 64° F - 77° F (18° C - 25° C) and a relative humidity from 40 - 60 %.

**Drying** 



Ready for sanding: approx. 1 min
The stated values refer to the above-mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.



Along with the substrate dry or wet with P 360 - P 500 grind out.

**Finish** 



After painting, turn the can upside down and spray for 3 - 5 seconds to clean the valve.

# **Additional Information**

**Important Information** 



Avoid bumps, friction and impact.



### **Shelf Life**



### 60 months

The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77° F / 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

# **Disposal**



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

## Note

For professional use only.

Identification, see safety data sheet.

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