

# Technical Data Sheet

Tex Coat is a rapid drying, flexible protective coating. Texture can be varied to match OEM textures as found on rocker panels, valances, etc.

## SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Bare Steel	✓	Raw Plastic - Rigid (SMC, BMC) +	✓	Primer - Self-Etching	✓
Bare Galvanized	✓	Raw Plastic - Flexible (ABD, PPO) +	✓	Primer - 1K	✓
Bare Aluminum	✓	Raw Plastic - Soft (PUR) +	✓	Primer - 2K	✓
OEM E-Coat**	✓	Plastic Part - Primed ++	✓	OEM Finish & Old Paint Work - Reversible	
Fiberglass/SMC Unbroken Gel Coat		Body Filler	✓	OEM Finish & Old Paint Work - Non-Reversible	✓

## MIXING



By Volume: Ready to use

Pot Life: N/A

## FLASH TIMES/DRY TIMES



Flash Time: 10-15 minutes @ 70°F (21°C)

## SURFACE PREPARATION



Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Remove existing finish and clean again with SCAT. Prepare bare metal with appropriate Transtar metal primer. Sand with 220 grit. Remove sanding dust with SCAT.

## APPLICATION



1. Shake Tex Coat can vigorously.
2. Apply in 1-3 light even coats. Film build should be about 3.0 mils per coat. Total film build should not exceed 8-10 mils.
3. Flash 10-15 minutes between coats. IMPORTANT: KEEP CAN IN MOTION WHEN APPLYING TO AVOID EXCESSIVE FILM BUILD.
4. Allow final Tex Coat application to flash 30-60 minutes at 75°F (25°C) before topcoating.
5. Follow manufacturer's instructions before topcoating.

Optional: Apply sealer over Tex Coat for optimum performance. A flex additive such as Universal Urethane Flex Additive 9194 is recommended for topcoats (specifically lacquers).

## PRODUCT SPECIFICATIONS

Color/Size: 16 oz Arero: Black (4313), White (4303)	Shelf Life: 1 year
---	--------------------

## REGULATORY

Category: ABT	4303	4313
MIR	<1.70	<1.70

## LIMITATIONS & PRECAUTIONS

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at [www.tat-co.com](http://www.tat-co.com).