



# TECHNICAL DATA SHEET & PROCESS GUIDE

## DOLPHIN 1K COMBINATION PUTTY

### Ultra Smooth Acrylic Putty UP0657

DOLPHIN 1K Combination Putty is convenient and ready to use – no hardener required! Perfect for surface imperfections and pinholes, especially last minute situations.

- Extra smooth acrylic putty with excellent adhesion
- Quick drying and easy to use
- Use straight from the tube – no hardener or mixing required!



## SURFACE PREPARATION



Thoroughly clean and degrease surfaces with a suitable degreaser, like UP2012/UP2022 U-POL SYSTEM 20 Solvent Based Degreasers or UP2002 U-POL SYSTEM 20 Water Based Degreaser. Clean and dry thoroughly.



DOLPHIN 1K Combination Putty can be applied to the following surfaces:

Steel	Aluminum	Galvanized	Polyester Fillers	Original Paint Surfaces
180 grit	180 grit	180 grit	180 - 240 grit	240 grit

## APPLICATION METHOD



- Best when used in ambient conditions between 60°F and 95°F.
- Apply with a plastic or metal applicator in thin coats to fill small surface imperfections, pinholes, and scratches.
- Subsequent coats can be applied after intervals of 15 mins at 68°F. Time may vary depending on ambient conditions.



Coats

Apply a maximum of 2-3 coats

## DRYING TIMES



Through Dry @ 68°F

20 mins

## OVER PAINTING



Wet Sand

600 – 800 grit

Dry Sand

400 – 600 grit

DOLPHIN 1K Combination Putty can be overpainted 1 hour after application.

## SHELF LIFE & STORAGE



Shelf Life

2 year from date of manufacture in sealed original containers.

Storage

Store in cool, dry conditions in the original containers.



VOC Information

Regulatory VOC as applied: 3.13lbs/gal (375 g/l)

Actual VOC as applied: 3.13lbs/gal (375 g/l)

## ORDERING INFORMATION

Order Code	Format	Description	Color
UP0657	200g Tube	1K Combination Putty	Olive Green



### IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the up-to-datedness of this information. The recommendation of use of our products and application are based on our knowledge and experience. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. These are available via your local distributor or via the U-POL website at [www.u-pol.com](http://www.u-pol.com). U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.