SAFETY DATA SHEET

HPC11

Section 1. Identification					
: Urethane Activator					
: HPC11					
: Not available.					
: Liquid.					
he substance or mixture and uses advised against					
: Valspar Automotive 101 W. Prospect Ave., Cleveland, OH 44115 USA					
: US / Canada: (216) 566-2917					
Mexico: 55-4160-8800 / 55-4160-8819 Monday to Friday from 8:30 a.m. to 5:30 p.m.					
: US / Canada: 1-800-844-3691 Option 3 Mexico: 55-5333-1500					
: US / Canada: (800) 424-9300 Mexico: SETIQ 800-00-214-00 / 55-5559-1588 Available 24 hours and 365 days a year					

ection Z. mazarus identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 26.8% (dermal), 26.8% (inhalation)
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Section 2. Hazards identification

Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains a chemical known to the State of California to cause cancer. FOR PROFESSIONAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG- TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/ PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. Reacts with water in closed container to produce pressure which may cause container to burst.
	Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture

- : Mixture
- Other means of identification
- : Not available.

CAS number/other identifiers

Ingredient name	% by weight	Identifiers
Hexamethylene Diisocyanate Polymer	≥50 - ≤75	28182-81-2
p-Chlorobenzotrifluoride	≥25 - ≤50	98-56-6
Hexamethylene Diisocyanate (max.)	≤0.3	822-06-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure. Skin contact Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. : Wash out mouth with water. Remove dentures if any. If material has been swallowed Ingestion and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects	
Eye contact :	Causes serious eye irritation.
Inhalation	Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	Causes skin irritation. May cause an allergic skin reaction. No known significant effects or critical hazards.

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Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
ndication of immediate	medical attention and special treatment needed, if necessary
Notes to physician	In case of inhalation of decomposition products in a fire s

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds carbonyl halides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Remark	: Flammable liquid.

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Section 6. Accidental release measures

Personal precautions, protect	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage,	1	Store in accordance with local regulations. Store in a segregated and approved area.
including any		Store in original container protected from direct sunlight in a dry, cool and well-ventilated
incompatibilities		area, away from incompatible materials (see Section 10) and food and drink. Store
		locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep
		container tightly closed and sealed until ready for use. Containers that have been
		opened must be carefully resealed and kept upright to prevent leakage. Do not store in
		unlabeled containers. Use appropriate containment to avoid environmental
		contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits	
Hexamethylene Diisocyanate Polymer p-Chlorobenzotrifluoride Hexamethylene Diisocyanate (max.)	28182-81-2 98-56-6 822-06-0	None. None. ACGIH TLV (United States, 1/2024) TWA 8 hours: 0.005 ppm.	
		TWA 8 hours: 0.03 mg/m ³ . NIOSH REL (United States, 10/2020) TWA 10 hours: 0.005 ppm.	
		TWA 10 hours: 0.035 mg/m ³ . CEIL 10 minutes: 0.02 ppm. CEIL 10 minutes: 0.14 mg/m ³ .	

Occupational exposure limits (Canada)

Ingredient name	CAS #	Exposure limits
Hexamethylene Diisocyanate Polymer	28182-81-2	CA Quebec Provincial (Canada, 2/2024) [Isocyanate oligomers] Sensitizer.
Hexamethylene diisocyanate	822-06-0	 CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 0.015 ppm. TWA 8 hours: 0.005 ppm. CA British Columbia Provincial (Canada, 9/2024) Inhalation sensitizer. TWA 8 hours: 0.005 ppm. C: 0.01 ppm. CA Ontario Provincial (Canada, 6/2019) [Isocyanates, organic compounds] Ceiling Limit: 0.02 ppm. TWA 8 hours: 0.005 ppm. CA Quebec Provincial (Canada, 2/2024) Sensitizer. TWAEV 8 hours: 0.005 ppm. TWAEV 8 hours: 0.034 mg/m³. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 0.03 mg/m³.

Occupational exposure limits (Mexico)

None.

Biological exposure indices (United States)

: 5/20/2025 Date of previous issue

Section 8. Exposure controls/personal protection

Ingredient name	Exposure indices
	ACGIH BEI (United States, 1/2024) BEI: 15 μg/g creatinine, 1,6-hexamethylene diamine [in urine]. Sampling time: end of shift.

Biological exposure indices (Canada)

No exposure indices known.

Biological exposure indices (Mexico)

No exposure indices known.

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.		
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measur	es a la companya de l		
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.		
Skin protection			
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.		
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.		
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.		
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.		

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance		
Physical state	:	Liquid.
Color	:	Clear.
Odor	:	Not available.
Odor threshold	1	Not available.
рН	1	Not applicable.
Melting point/freezing point	:	Not available.
Boiling point or initial boiling point and boiling range	:	138°C (280.4°F)
Flash point	4	Closed cup: 57°C (134.6°F) [Pensky-Martens Closed Cup]
Flash point Evaporation rate		Closed cup: 57°C (134.6°F) [Pensky-Martens Closed Cup] Not available.
	:	
Evaporation rate	:	Not available.
Evaporation rate Flammability Lower and upper explosion	::	Not available. Flammable liquid. Lower: 0.9%
Evaporation rate Flammability Lower and upper explosion limit/flammability limit	: : : : : : : : : : : : : : : : : : : :	Not available. Flammable liquid. Lower: 0.9% Upper: 10.5%
Evaporation rate Flammability Lower and upper explosion limit/flammability limit Vapor pressure		Not available. Flammable liquid. Lower: 0.9% Upper: 10.5% 0.71 kPa (5.3 mm Hg)
Evaporation rate Flammability Lower and upper explosion limit/flammability limit Vapor pressure Relative vapor density		Not available. Flammable liquid. Lower: 0.9% Upper: 10.5% 0.71 kPa (5.3 mm Hg) Not available.

Media		Result		
cold water		Not soluble		
Partition coefficient: n- octanol/water	: Not	: Not applicable.		
Auto-ignition temperature	: Not	available.		
Decomposition temperature	: Not	: Not available.		
Viscosity	Kir	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): <20.5 mm²/s (<20.5 cSt)		
Molecular weight	: No	Not applicable.		
Particle characteristics				
Median particle size	: Not	: Not applicable.		
Heat of combustion	: 11.779 kJ/g			

Section 10. Stability and reactivity

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Conditions to av	void :	•	sible sources of ignitic r, drill, grind or expose	· · /	Do not pressurize, cut, weld, or sources of ignition.	
Possibility of ha reactions	azardous :	Under norma	al conditions of storage	e and use, hazardou	s reactions will not occur.	
Chemical stabili	ity :	The product	is stable.			
Reactivity	:	No specific te	est data related to read	ctivity available for th	nis product or its ingredients.	

Section 10. Stability and reactivity

Incompatible materials	: Reactive or incompatible with the following materials:
-	oxidizing materials

 Hazardous decomposition
 : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Acute toxicity Product/ingredient name	Result		
Hexamethylene Diisocyanate Polymer	Rat - Inhalation - LC50 Dusts and mist	ts	
p-Chlorobenzotrifluoride	18500 mg/m³ [1 hours] Rat - Oral - LD50		
Hexamethylene Diisocyanate (max.)	13 g/kg Rat - Inhalation - LC50 Dusts and mis 124 mg/m³ [4 hours]	ts	
Conclusion/Summary [Product]	: Not available.		
Skin corrosion/irritation			
Product/ingredient name	Result		
Hexamethylene Diisocyanate Polymer	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg		
Conclusion/Summary [Product]	: Not available.		
Serious eye damage/eye irritation			
Product/ingredient name	Result		
Hexamethylene Diisocyanate Polymer	Rabbit - Eyes - Moderate irritant Amount/concentration applied: 100 mg		
Conclusion/Summary [Product]	: Not available.		
Respiratory corrosion/irritation Not available.			
Conclusion/Summary [Product]	: Not available.		
Respiratory or skin sensitization			
Not available.			
Skin			
Conclusion/Summary [Product]	: Not available.		
Respiratory Conclusion/Summary [Product]	: Not available.		
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Section 11. Toxicological information

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
p-Chlorobenzotrifluoride	-	2B	-

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
Hexamethylene Diisocyanate Polymer	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
p-Chlorobenzotrifluoride	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
Hexamethylene Diisocyanate (max.)	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	 Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effe	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	

: Not available.

General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	 Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Conclusion/Summary [Product]

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Urethane Activator	N/A	N/A	N/A	N/A	4.6
Hexamethylene Diisocyanate Polymer	N/A	N/A	N/A	N/A	4.625
p-Chlorobenzotrifluoride	13000	N/A	N/A	N/A	N/A
Hexamethylene Diisocyanate (max.)	N/A	N/A	N/A	N/A	0.124

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene Diisocyanate Polymer	-	367.7	Low
Hexamethylene Diisocyanate (max.)	-	57.63	Low

Mobility in soil

Soil/Water partition : Not available. coefficient

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ΙΑΤΑ	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL. Marine pollutant (p- Chlorobenzotrifluoride)
Date of issue/Date of revision : 5/20/2025 Date of previous issue : 5/3/2025 Version : 6.03 12/1 HPC11 Urethane Activator SHW-85-NA-GHS-US SHW-85-NA-GHS-US					

Transport	3	3	3	3	3
hazard class(es)					
Packing group	111	Ш	Ш	111	
Environmental hazards	No.	No.	No.	Yes. The environmentally hazardous substance mark is not required.	Yes.
Additional information	This product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials. ERG No.	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).	- ERG No.	The environmentally hazardous substance mark may appear if required by other transportation regulations.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Emergency</u> <u>schedules</u> F-E, S E
	128	128	128		
Special precaution	conside mode o suitably to shipr of the p dangero	er container sizes. The of transport (sea, air, of for that mode of trans ment, and compliance person offering the pro-	e presence of a etc.), does not ir nsport. All packa e with the applica oduct for transpo rained on all of th	ed for informational put shipping description fo idicate that the product ging must be reviewed able regulations is the s ort. People loading and he risks deriving from th ations.	r a particular is packaged for suitability prior sole responsibility unloading

Proper shipping name : Not available.

Section 15. Regulatory information

Dection 15. Regulator	y mornation
U.S. Federal regulations :	
California Prop. 65	
WARNING: This product contains	a chemical known to the State of California to cause cancer.
International regulations	
Montreal Protocol	
Not listed.	
Stockholm Convention on Pers	istent Organic Pollutants
Not listed.	
International lists :	Australia inventory (AIIC): Not determined.
	China inventory (IECSC): Not determined.
	Japan inventory (CSCL): Not determined.
	Japan inventory (ISHL): Not determined.
	Korea inventory (KECI): Not determined.
	New Zealand Inventory of Chemicals (NZIoC): Not determined.
	Philippines inventory (PICCS): Not determined.
	Taiwan Chemical Substances Inventory (TCSI): Not determined.
	Thailand inventory: Not determined.
	Turkey inventory: Not determined.
	Vietnam inventory: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

	Classification			Justification
FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3		On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method		
History Date of printing Date of issue/Date of revision	: 5/20/2025 : 5/20/2025			
Date of issue/Date of revision HPC11 Urethane Activ	: 5/20/2025 vator	Date of previous issue	: 5/3/2025	Version : 6.03 14/15 SHW-85-NA-GHS-US

Section 16. Other information

Date of previous issue	: 5/3/2025
Version	: 6.03
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.